

# Pressure Imbalance (E24 error Code)

Is the foam LACKING Isocyanate or Resin?

## Isocyanate

The foam is soft and gummy,  
lighter in color

Is the A side gage  
higher or lower than the  
B side gage?

Higher

Check the A side  
of the gun and  
coupling block for  
debris or  
obstructions

Lower

Check the A side  
supply  
(material supply,  
transfer pumps,  
valves, Y strainer)

## Resin

The foam is hard or crispy,  
darker in color

Is the B side gage  
higher or lower than the  
A side gage?

Higher

Check the B side  
of the gun and  
coupling block for  
debris or  
obstructions

Lower

Check the B side  
supply  
(material supply,  
transfer pumps,  
valves, Y strainer)

